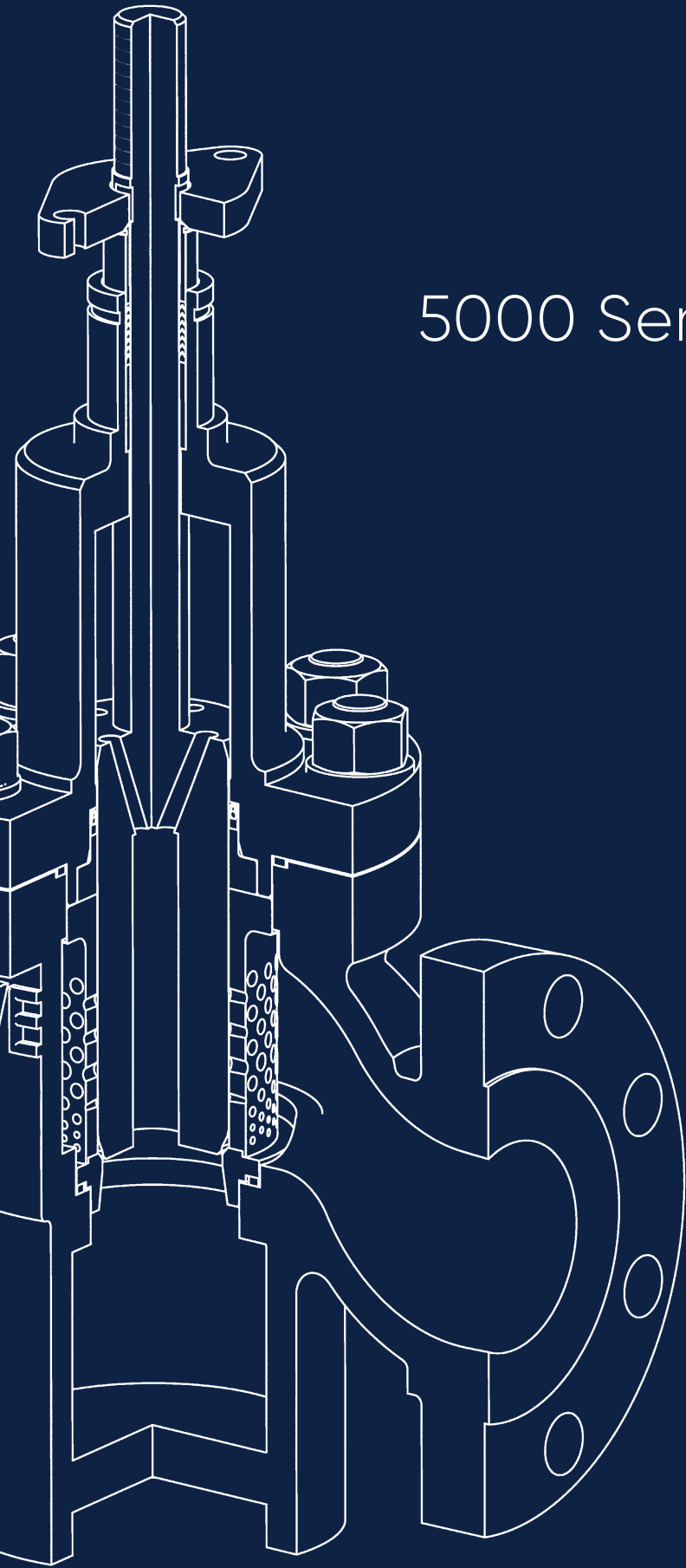


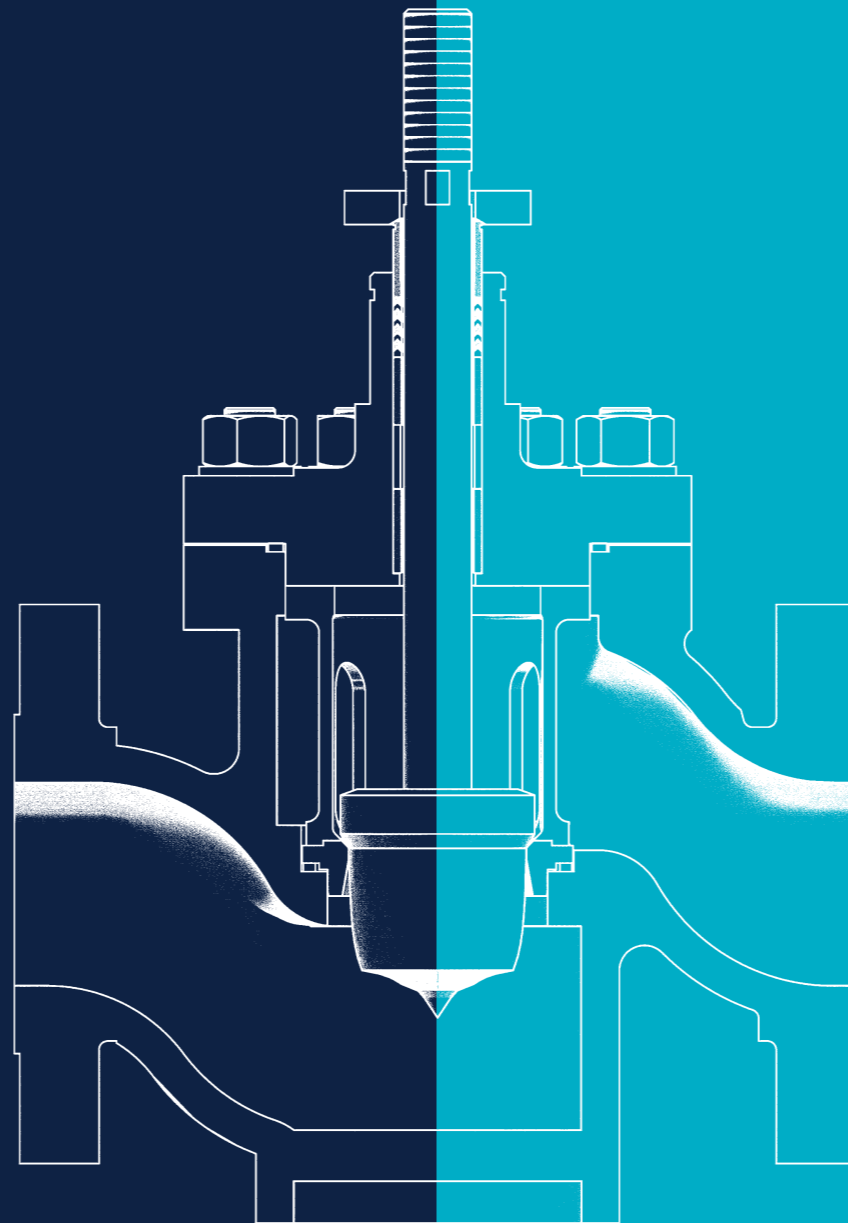
# 5000 Series Control Valves



It all flows from expertise.

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# 5000 SERIES

The 5000 Series range of globe valves benefits from more than 40 years of infield experience to deliver high performance, easily maintained, reliable and high quality valves for the most severe applications.

The wide choice of materials used for manufacture offers bespoke application solutions, while the smooth body flow path reduces turbulence, minimising the effects of erosion and noise.







## Trim design

Severn's valve trim designs, engineered for specific applications, may include a combination of

- ✔ Multi-stage pressure reduction stages
- ✔ Tortuous paths – as the fluid changes direction, energy is dissipated
- ✔ Flow impingement of one flow path onto another also causes energy loss

Through our World Class Engineering Intelligence, Severn can provide the ideal trim solution having considered the process control conditions and the preferred flow direction, as well as initial and life cycle costs.

### There is no one common definition for a 'Severe Service' trim design

A trim capable of offering a high number of flow passages and discrete pressure let down stages to the process fluid, Severn have **5 trim designs** that develop this type of flow model.

#### 1 – CC Cage Trim

- ✔ Utilises a predetermined number of drilled cages to create a complex 'multistage pressure letdown' flow-path to the process fluid
- ✔ The holes in the cages are arranged to create a 90 degree turn at each point of impingement
- ✔ Up to 4 cages ('4CC') can be offered to develop up to 9 stages of pressure let down
- ✔ Can be manufactured in any combination of material to meet requirements of specification

#### 3 – MLT Disk Stack

- ✔ Built from individual disks produced in a stack form
- ✔ Each disk produced with a complex pattern of 'laser cut' windows
- ✔ Creates a complex flow to the process fluid
- ✔ Individual plates are 'vacuum brazed' to form a single component
- ✔ Allows development of up to 64 stages of pressure letdown

#### 2 – CCD Disk Stack

- ✔ Built from individual disks produced in a stack form
- ✔ Originally developed for production chokes
- ✔ Manufactured from solid tungsten carbide
- ✔ Available in a selection of metallic materials for applications containing debris
- ✔ Each disk is produced with a complex pattern of machine or 3D printed passages and turns
- ✔ Pattern of passages is set to create a complex flow passage to process fluid

#### 4 – LRP

- ✔ Multiple stages of pressure let-down
- ✔ Shallow impingement angle ideal for contaminated service
- ✔ Multiple material options

#### 5 – DPMST / LMST

- ✔ Low flow trims with precise control
- ✔ Multiple stages of pressure let-down
- ✔ Hardened materials for high pressure differentials

## Bespoke Solutions

Using a single approach on 'Severe Service' duties would be a serious mistake. Severn manufactures a large number of other trim designs used for 'Severe Service' applications. These trims vary in design from those identified here and in many cases they have been developed to address a particular type of 'Severe Service' application.

## Flow coefficients (Cv)

The Cv values detailed in the tables are at the maximum rated travel and stated in US units. The figures by definition are related to the flow of water (Specific gravity = 1) in US Gallons per minute with a pressure drop 1psi.

The Cv values mentioned below are normal. Please contact us for process Cv over 80% of the rated Cv. We have a wide range of capacities depending on trim and service conditions.

Table 1: Trickle trims

Valve size		Available trim Cv							
in	mm	ASME 150, 300, 600							
1/2	12	0.01	0.05	0.1	0.15	0.25	0.50	0.95	1.45
3/4	20	0.01	0.05	0.1	0.15	0.25	0.50	0.95	1.45
1	25	0.01	0.05	0.1	0.15	0.25	0.50	0.95	1.45

Note: These trims are available with only linear flow/lift characteristics

Table 2: Contoured and multi-step trims

Valve size		Available trim Cv																
in	mm	ASME 150, 300, 600												900-1500	2500			
1/2	12	1	1.5	2.5														
2	50	1	1.5	2.5	4	6	9	12	16	20	25	30	35	46			36	25
4	100								25	46	75	110	135	195			135	110

Note: Multi-step trim options are indicated in green. For other options please contact us.

Table 3: Single stage cage trims

Valve size		Available trim Cv																
in	mm	ASME 150, 300, 600												900-1500	2500			
1	25	2	4	6	9	12											8	8
6	150								130	200	240	300	350				300	240
12	300										600	800	1250				950	800
18	450												1830	2300	2800		1890	
24	600												3000	3500	4700		3350	

Note: For valve and trim sizes outside this range please contact us.

# Standard dimensions & weights

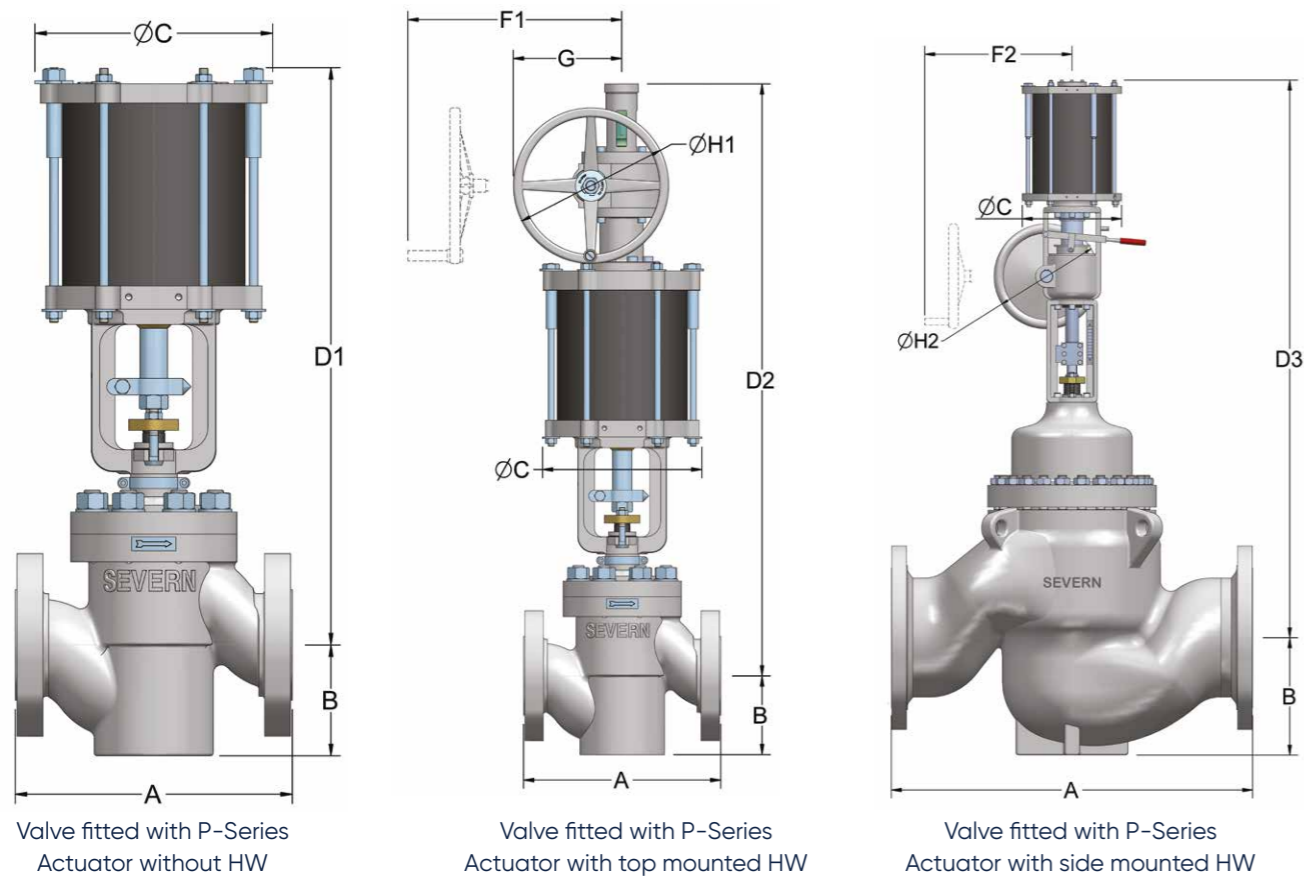


Table 4: Dimensions of standard 5000 unbalanced valve with P-Series Actuator

Valve Size	DIM "A"			DIM "B"	DIM "C"	DIM "D1"	DIM "E"	DIM "D2"	DIM "G"	DIM "F1"	DIM "H1"	DIM "D3"	DIM "F2"	DIM "H2"	ACT Size	Approx. weight		
In	150#	300#	600#	"B"	"C"	"D1"	"E"	"D2"	"G"	"F1"	"H1"	"D3"	"F2"	"H2"	Size	150#	300#	600#
	Standard dimensions					Without HW		Top mounted HW			Side mounted HW				kg	kg	kg	
1	184	197	210	67	210	473	370	750	156	211	230	-	-	-	A	30	30	31
1.5	222	235	251	83	210	520	370	795	156	211	230	-	-	-	A	40	40	41
1.5	222	235	251	83	260	625	485	995	203	229	305	-	-	-	B	48	48	52
2	254	267	286	108	210	520	370	795	156	211	230	-	-	-	A	53	53	55
2	254	267	286	108	260	643	485	1013	203	229	305	-	-	-	B	60	60	62
3	298	318	337	127	260	668	485	1038	203	229	305	-	-	-	B	92	92	110
3	298	318	337	127	390	784	605	1245	267	257	380	-	-	-	C	98	98	116
4	353	368	394	127	260	677	485	1047	203	229	305	-	-	-	B	122	122	136
4	353	368	394	127	390	797	605	1257	267	257	380	-	-	-	C	128	128	142
6	451	473	508	171	390	857	605	1317	267	257	380	-	-	-	C	260	260	282
6	451	473	508	171	390	1292	1013	-	-	-	-	1667	220	380	C	315	315	345
6	451	473	508	171	530	1333	1054	-	-	-	-	1703	220	380	D	405	405	434
8	543	568	610	210	390	1311	1013	-	-	-	-	1686	220	380	C	392	405	452
8	543	568	610	210	530	1352	1054	-	-	-	-	1720	220	380	D	479	479	539
10	673	708	-	228	390	1343	1013	-	-	-	-	1718	220	380	C	577	577	-
10	-	-	752	254	390	1343	1013	-	-	-	-	1718	220	380	C	-	-	625
10	673	708	-	210	530	1384	1054	-	-	-	-	1759	220	380	D	664	664	-
10	-	-	752	254	530	1384	1054	-	-	-	-	1759	220	380	D	-	-	712

Table 5: Dimensions of standard 5000 balanced valve with P-Series Actuator

Valve Size	DIM "A"			DIMN "B"	DIMN "C"	DIMN "D1"	DIMN "E"	DIMN "D2"	DIMN "G"	DIMN "F1"	DIMN "H1"	ACT Size	Approx. weight		
In	150#	300#	600#	"B"	"C"	"D1"	"E"	"D2"	"G"	"F1"	"H1"	Size	150#	300#	600#
	Standard dimensions					Without HW		Top mounted HW					kg	kg	kg
2	254	267	286	108	210	564	370	840	156	211	230	A	58	58	60
3	298	318	337	127	390	883	605	1343	267	257	380	C	112	112	126
4	352	368	394	127	390	889	605	1350	267	257	380	C	138	138	152
6	451	473	508	171	390	949	605	1410	267	257	380	C	285	285	307

Valve Size	DIM "A"			DIMN "B"	DIMN "C"	DIMN "D1"	DIMN "E"	DIMN "D3"	DIMN "F2"	DIMN "H2"	ACT Size	Approx. weight		
In	150#	300#	600#	"B"	"C"	"D1"	"E"	"D3"	"F2"	"H2"	Size	150#	300#	600#
	Standard dimensions					Without HW		Top mounted HW				kg	kg	kg
6	451	473	508	171	390	1442	1013	1817	220	380	C	338	338	360
6	451	473	508	171	530	1483	1054	1858	220	380	D	425	425	447
8	543	568	610	210	390	1506	1013	1881	220	380	C	439	439	452
8	543	568	610	210	530	1548	1054	1923	220	380	D	526	526	539
10	673	708	-	229	390	1535	1013	1911	220	380	C	612	612	-
10	-	-	752	254	390	1535	1013	1911	220	380	C	-	-	712
10	673	708	-	229	530	1577	1054	1952	220	380	D	699	699	-
10	-	-	752	254	530	1577	1054	1952	220	380	D	-	-	799
12	838	838	838	320	390	1553	1013	1928	220	380	C	1107	1107	1217
12	838	838	838	320	390	1578	1038	1953	220	380	C	1112	1112	1222
12	838	838	838	320	530	1594	1054	1969	220	380	D	1194	1194	1304
12	838	838	838	320	530	1635	1095	2010	220	380	D	1199	1199	1309
14	1219	1219	1219	360	390	1615	1038	1990	220	380	C	1740	1740	1889
14	1219	1219	1219	360	530	1672	1095	2047	220	380	D	1827	1827	1976
16	1168	1168	1207	429	390	1800	1038	2175	220	380	C	2320	2320	2470
16	1168	1168	1207	429	390	2105	1343	2844	220	380	C	2330	2330	2480
16	1168	1168	1207	429	530	2170	1408	2884	220	380	D	2420	2420	2570
18	1626	1626	1676	485	390	2423	1343	3163	220	380	C	3695	3695	3800
18	1626	1626	1676	485	530	2488	1408	3202	220	380	D	3785	3785	3890
20	1800	1800	1800	584	390	2512	1343	3252	220	380	C	5205	5205	5245
20	1800	1800	1800	584	530	2577	1408	3291	220	380	D	5295	5295	5335
24	1800	1800	1800	584	390	2512	1343	3252	220	380	C	5305	5305	5345
24	1800	1800	1800	584	530	2577	1408	3291	220	380	D	5395	5395	5435

Note:

- 1 For other sizes please contact us
- 2 For dimensions where unit is not indicated consider the unit as "mm"
- 3 Dimensions shown may vary depend upon options selected on actual product

## Custom F-F dimensions

Severn are experts in providing flexible, technical solutions to ensure we exceed our customers specifications.



Engineering  
Excellence

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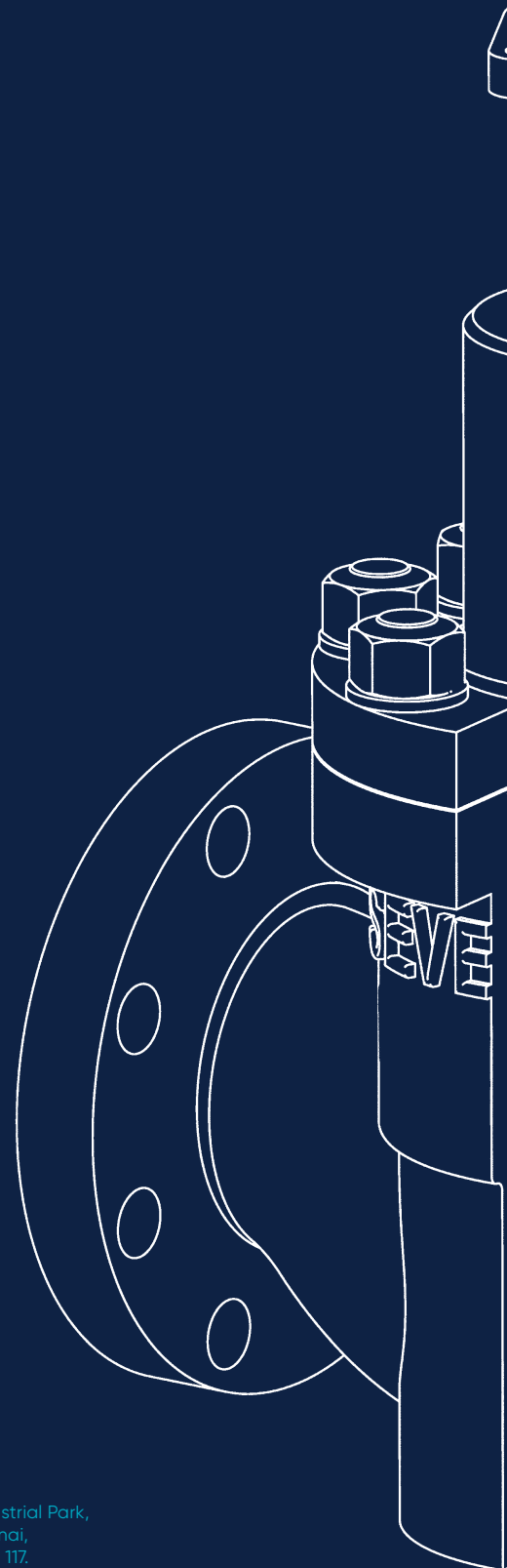
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Our policy is one of continuous improvement and we reserve the right to modify these specification details without notice.